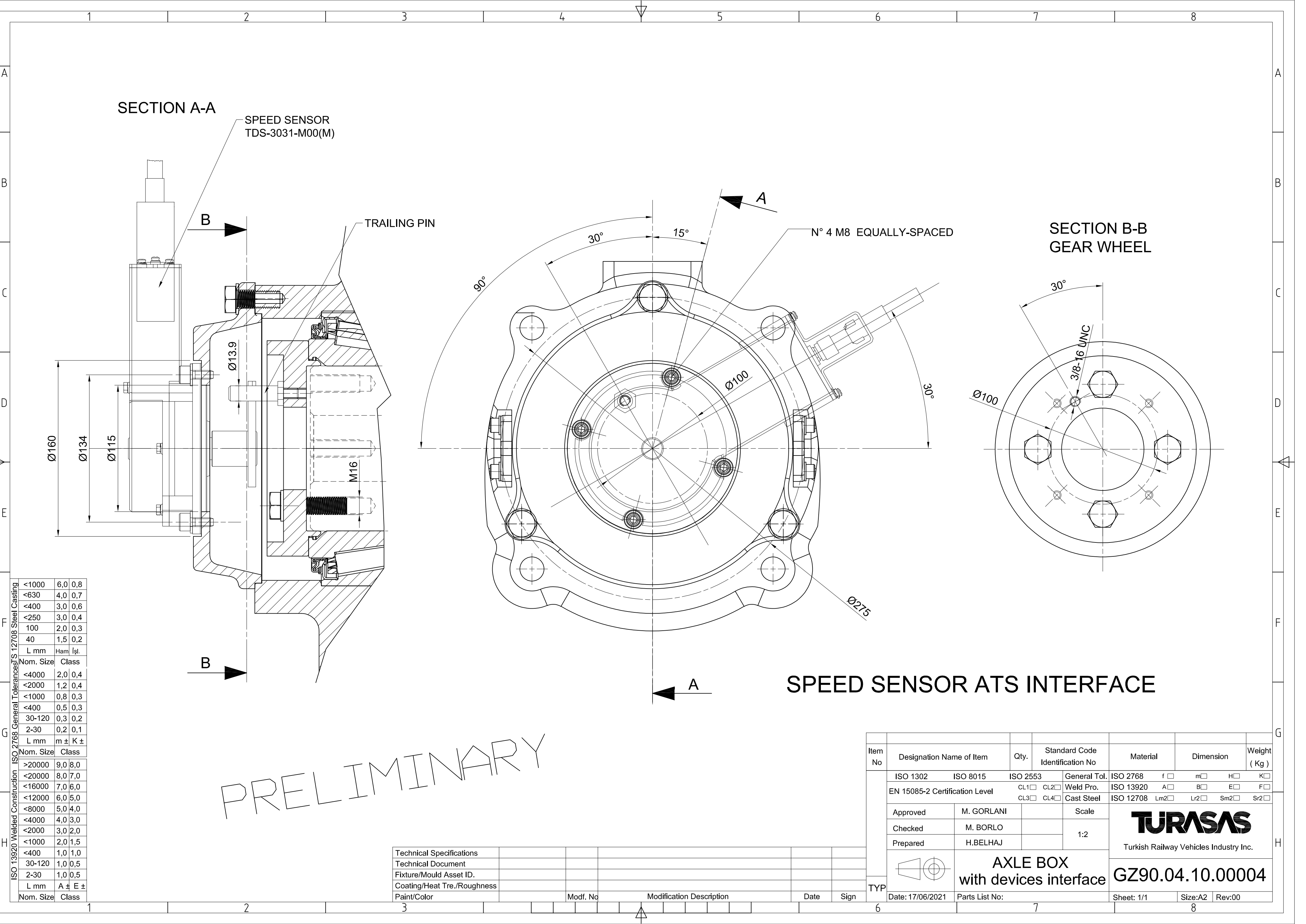


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ISO 13920 Welded Construction	<1000	6,0	0,8
	<630	4,0	0,7
	<400	3,0	0,6
	<250	3,0	0,4
	100	2,0	0,3
	40	1,5	0,2
	L mm	Ham	Isl.
	Nom. Size	Class	
	<4000	2,0	0,4
	<2000	1,2	0,4
ISO 2768 General Tolerances	<1000	0,8	0,3
	<400	0,5	0,3
	30-120	0,3	0,2
	2-30	0,2	0,1
	L mm	m ±	K ±
	Nom. Size	Class	
	>20000	9,0	8,0
	<20000	8,0	7,0
	<16000	7,0	6,0
	<12000	6,0	5,0
ISO 12708 Steel Casting	<8000	5,0	4,0
	<4000	4,0	3,0
	<2000	3,0	2,0
	<1000	2,0	1,5
	<400	1,0	1,0
	30-120	1,0	0,5
	2-30	1,0	0,5
	L mm	A ±	E ±
	Nom. Size	Class	
	>20000	9,0	8,0

Technical Specifications					
Technical Document					
Fixture/Mould Asset ID.					
Coating/Heat Tre./Roughness					
Paint/Color					
	Modif. No	Modification Description			Date
					Sign

Item No	Designation Name of Item	Qty.	Standard Code Identification No	Material	Dimension	Weight (Kg)
TYP	ISO 1302	ISO 8015	ISO 2553	General Tol.	ISO 2768	f ☐ m ☐ H ☐ K ☐
	EN 15085-2 Certification Level		CL1 ☐ CL2 ☐	Weld Pro.	ISO 13920	A ☐ B ☐ E ☐ F ☐
			CL3 ☐ CL4 ☐	Cast Steel	ISO 12708	Lm2 ☐ Lr2 ☐ Sm2 ☐ Sr2 ☐
	Approved	M. GORLANI		Scale	TURASAS Turkish Railway Vehicles Industry Inc.	
	Checked	M. BORLO		1:2		
	Prepared	H.BELHAJ				
		AXLE BOX with devices interface			GZ90.04.10.00004	
Date: 17/06/2021	Parts List No:			Sheet: 1/1	Size: A2	Rev: 00